



anicured rows of coffee plants laden with vibrant colored cherries, inviting shaded lanais framing breathtaking sunsets, romantic strolls and cool quiet evenings. Even those who visit Ka'anapali Coffee Farms in West Maui for the first time can't help but feel an emotional connection – not unlike one's first taste of Napa.

What makes this "true" agricultural community a prized real estate investment today is simply this - it is spectacular by nature.

Situated on 300 jaw-dropping acres, 5 to 7-acre estate lots offer buyers the opportunity to build their dream home along with a farm dwelling and studio on one acre. The remaining land is tended by local farmers

where the fruits of their labor produce some of the finest coffee varieties in the world - pure 100% MauiGrown Coffee.

It is here in this enclave that Ka'anapali Coffee Farms welcomes its completed model home – The Rainbow House. Named after nature's prismatic display after a light shower, this graceful manor captures the beauty of West Maui's plantation era.

Situated on 5+ acres, this 3 bedroom, 5 _ bath estate features approximately 5,600 square feet of living space opening out to over 2,400 square feet of lanais. The home is exquisitely designed, integrating the highest quality construction and finishes with hardwoods such as African mahogany and Brazilian cherry, along



with granite and travertine from around the world. Dramatic 18-foot vaulted cedar ceiling in the Great Room draws your eyes upward upon entering, a gourmet custom kitchen with state-of-the-art appliances inspires your wildest culinary fantasies, the iridescence of flowing water cascading from a saline infinity edge pool with spa beckons you to take a refreshing plunge, and the one-story open floor plan fulfills your desire for the ideal indoor/outdoor lifestyle – the perfect retreat to entertain friends and family or just enjoy alone. Green touches have also been added including an energy saving solar photovoltaic system and energy efficient appliances.

The Rainbow House features an eclectic collection

of furnishings including antiques dating back to the early 1800s. The blending of interior pieces seamlessly accents the plantation style architecture providing a

Inset Photos Above: (clockwise from top left)

A spacious kitchen is a chef's dream with custom cabinetry, granite counter tops, state-of-the-art appliances, and a built-in deluxe coffee maker. Photo by: Steve Brinkman

Stunning 8 foot African Mahogany doors make a dramatic entrance into the Rainbow House. Photo by: Steve Brinkman

A luxurious master suite with en suite bath offers the perfect retreat to relax and rejuvenate. Photo by: Steve Brinkman



A magnificent 18 foot vaulted cedar ceiling, Jatoba (Brazilian cherry hardwood) flooring, and exquisite furnishings create a dramatic Great Room. Photo by: Steve Brinkman





Ka'anapali Coffee Farms owners take pride in their role in perpetuating agriculture on Maui as gourmet coffee is produced on their farm. Photos by: Kathleen Giambalvo

modern day appeal that truly represents the Hawaiian style.

The idea of bringing back architectural elements of traditional Hawaiian homes and blending them with today's technology led the home's designer Katy Brady, of local design firm Contemporary Kamaaina, to team up with architect Ron Agor. The home's builder, CC&D Builders Hawaii, interpreted the architect's vision creating a masterfully built home that redefines plantation elegance.

"Amazing architecture starts with an appreciation of the land," said Brady. "With the Rainbow House, we took advantage of the topography and the design evolved from there. By letting in as much natural light as possible we were able to maximize sweeping ocean and mountain views." Those who call Ka'anapali Coffee Farms home know the community's true allure. Located just minutes from the excitement of world-class Ka'anapali Resort, it is always the anticipation of returning home that beckons. It is a place that harkens back to a gentler time – a reawakening of what Maui used to be ... where the rhythm of life ran slower giving us time to appreciate one another.

For information on Ka'anapali Coffee Farms estate lot sales visit www.KaanapaliCoffeeFarms.com or contact John Coté R(B) of 96761 Realty Corporation at 808–870–0503. For information on the "Rainbow House" model home, contact Rohn Stark R(B) of Prudential Maui REALTORS at 808–870–5571. The "Rainbow House" is open daily from 9 AM to 4 PM for viewing. \$\mathbf{G}\$